

## **Print settings**

Please see below some basic print settings for a variety of wide used printers.

### **Phrozen Sonic Mini 4K**

50µm

First / Burn-in Layers: 2x to 4x for 70 to 75 Seconds

Normal Layers: 7 to 9 Seconds

### **Anycubic Photon**

50µm

First / Burn-in Layers: 4x to 3x for 110 to 120 Seconds

Normal Layers: 16 to 18 Seconds

Light-off Delay: 1

Bottom Light-off Delay: 2

### **Anycubic Photon Mono SE**

50µm

First / Burn-in Layers: 4x to 6x for 65 to 75 Seconds

Normal Layers: 6.5 to 7.5 Seconds

Lifting Distance: 8mm

Light-off Delay: 0.5

Bottom Light-off Delay: 3

### **Anycubic Photon Mono X**

50µm

First / Burn-in Layers: 3x to 5x for 75 to 80 Seconds

Normal Layers: 5.5 to 7 Seconds

Lifting Distance: 8mm

Light-off Delay: 1

Bottom Light-off Delay: 3

UV Power: 85 ~ 90%