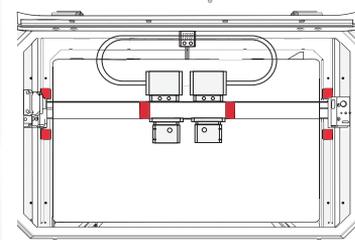


# CreatBot F430 NX

1. Please check the outer packaging and the printer to see if there is **any damage**. If yes, **please contact us immediately**.
2. The machine need to be placed on stable table with no vibrates.
3. (1) Take out the U disk and 10A power cord from the filament chamber. Before operating the machine, please carefully watch the **unpacking video in the U disk**.  
(2) Refer to the video to remove **the fixed brackets** in picture A-1.  
(3) Turn on the printer and select **"Move" > "All home"** on the screen to lift up the platform and then take out the filaments and tools box, etc.



A-1 around linear rail(A total of six)

4. Carry out regular maintenance **every month**, add lubricating oil to guide rail and Z-axis.
5. **The same nozzle is prone to clogging when using different filaments**. When you change different materials, it is recommended:
  - (1) Directly replace the new hotend and calibrate the offset value in the auto leveling setting.
  - (2) Completely clean the remaining filaments in the old nozzle.
6. **You can use third-party software** such as Cura, Ideamaker, Simplify3D, PrusaSlicer, etc. to get a better experience. Contact us to get the configuration file.
7. When printing PLA filaments, **please open the top door**.