

	Ultimaker Essentials	Ultimaker Professional	Ultimaker Excellence
Ultimaker Cura Enterprise			
Slicing ⓘ	✓	✓	✓
Open and save to the Digital Library ⓘ	✓	✓	✓
Long-term support (LTS) ⓘ	✓	✓	✓
Distributable ⓘ	✓	✓	✓
Enterprise security ⓘ	✓	✓	✓
Open native CAD files ⓘ		✓	✓
Ultimaker Digital Factory			
User access management ⓘ	✓	✓	✓
Organizational sharing only ⓘ	✓	✓	✓
Remote printer management ⓘ	✓	✓	✓
Printer sharing ⓘ	✓	✓	✓
Digital Library ⓘ	5 private projects	Unlimited	Unlimited
Digital Library storage ⓘ	20 files per project	Unlimited	Unlimited
Print from Digital Library ⓘ	✓	✓	✓
Share projects with organization ⓘ	5 shared projects	Unlimited	Unlimited
Share projects with teams ⓘ		✓	✓
Reporting per printer ⓘ	✓	✓	✓
Reporting on projects ⓘ		✓	✓
Full fleet reporting ⓘ		✓	✓
Cloud API access (OAuth2 keys) ⓘ			✓
Federated SSO ⓘ			✓
Ultimaker Marketplace			
Print profiles for 200+ materials ⓘ	✓	✓	✓
More secure, verified plugins ⓘ	✓	✓	✓
Ultimaker 3D Printing Academy			
Associate e-learning courses ⓘ	✓	✓	✓
Professional e-learning courses ⓘ		✓	✓
Expert e-learning courses ⓘ			✓
Ultimaker support			
Working time ⓘ	8 hours, Mon-Fri	8 hours, Mon-Fri	24 hours, Mon-Fri
Response time ⓘ	24 hours	12 hours	6 hours
Expert hours ⓘ			✓
Ultimaker expert hours			
Application engineering support ⓘ			✓
IT and API engineering support ⓘ			✓
Data engineering support ⓘ			✓