magig∞

This is Magigoo PC, the adhesive specifically designed for 3D printing in Polycarbonate plastics. It offers a strong adhesion platform for polycarbonate based filaments.

Magigoo is an easy to use 3D printing adhesive designed to reduce warping in FDM/FFF 3D printers. Warping, among other factors, is caused by the differential cooling of a print during a 3D printing process.

For printing repeatability and reliability remember to apply Magigoo PC (orange label) on your print bed before printing in Polycarbonate. This will ensure a successful print.

See below for best settings.

EASY TO APPLY   **EASY RELEASE**   **VALUE FOR MONEY**   **NO SMELL**   **SAFE**

① Shake

Give it a good shake.

② Dab and apply

Press the nib down against the build plate until the Magigoo starts flowing. Then apply in a linear to and fro motion.

③ Print then Remove

Once the bed cools down simply remove the print.
No tools needed :)

④ Clean

Clean the bed using just water and a cloth.

For the following materials use recommended Profile on Ultimaker™ Cura with the following changes

Polycarbonate filaments

Ultimaker PC

Software: Ultimaker Cura

Profile: Ultimaker PC

🌡 105°C

🔲 Skirt not Brim

PolyLite™ / PolyMax™ PC

Software: Ultimaker Cura

Profile: Generic PC

🌡 250°C

🌡 110°C

🔲 Skirt not Brim

Other filaments - ASA

Innofil3D ASA

Software: Ultimaker Cura

Profile: Generic ABS

🌡 1st Layer 280°C then 275°C

🌡 110°C

⏱ Speed 40mm/s