Print Settings

Anycubic Photon Mono

50μm

First / Burn-in Layers: 2x to 3x 45 Seconds

Normal Layers: 3 to 4 Seconds

Lifting Distance: 10mm

Light-off Delay: 3

Bottom Light-off Delay: 4

Anycubic Photon Mono SE

50μm

First / Burn-in Layers: 2x to 3x 45 Seconds

Normal Layers: 3 to 4 Seconds

Lifting Distance: 10mm

Light-off Delay: 3

Bottom Light-off Delay: 4

Anycubic Photon Mono X (Work In Progress Settings)

Use the RERF Calibration Test see Mono X Manual for more information about this.

50μm

First / Burn-in Layers: 2x to 3x 45 Seconds

Normal Layers: 2.5 to 3.5 Seconds

Lifting Distance: 15mm

Light-off Delay: 3

Bottom Light-off Delay: 4

UV Power: 50 ~ 60%