

Print Settings

Anycubic Photon Mono SE

50µm

First / Burn-in Layers: 6x to 8x 35 to 45 Seconds

Normal Layers: 5.5 to 6.8 Seconds

Lifting Distance: 6mm

Bottom Lift Distance: 8mm

Light-off Delay: 0.5 to 1 Second(s)

Bottom Light-off Delay: 1 to 1.5 Second(s)

Lifting Speed (mm/min): 90

Retract Speed (mm/min): 240

Phrozen Sonic Mini 4K

50µm

First / Burn-in Layers: 4x to 6x 35 to 45 Seconds

Normal Layers: 7 to 8 Seconds

Lifting Distance: 6mm

Bottom Lift Distance: 8mm

Light-off Delay: 1 Second(s)

Bottom Light-off Delay: 1 to 1.5 Second(s)

Lifting Speed (mm/min): 75

Retract Speed (mm/min): 45